

## TECHNICAL DATA SHEET

### PRODUCT DATA

**Reference:** 64854

**Commercial denomination:** TRADITIONAL TUNA PIE

**Legal denomination:** Deep-frozen raw tuna pie

**Box EAN code:** 8424465648546

**Pack EAN code:**

**Unit EAN code:** 8424465941722

### PRODUCT INFORMATION

#### › SHELF LIFE

**Primary shelf life:** 365 days

**Secondary shelf life:** 4 days at room temperature

*\*The shelf life of the product may vary depending on the storage, preparation and exposure conditions of the finished product.*

#### › STORAGE AND PREPARATION ADVICE

**Storage:** Keep at a temperature of -18,0 °C. Once thawed do not refreeze.

**Preparation:** Thaw at: -

Ferment: -

Bake at: 180 - 200 °C

40 - 45 minutes

**Recommended preparation advice:** Bake in the oven at 180-200°C until the pie achieves golden colour (approx. 40-45 minutes depending on the kind of oven). It isn't necessary to defrost it before. It is not necessary to paint it with egg.

*\*The cooking and defrosting times are approximate depending on the conditions and temperature of the commercial premises.*

#### › LIST OF INGREDIENTS

**Ingredients:** WHEAT flour, fried onion (onion, vegetable oil (olive), salt, acidityregulator (E330), thickeners (E415, E410, E412), dextrose), TUNA in sunflower oil (14%)(TUNA, vegetable oil (sunflower), salt), vegetable oil (olive), beer (GLUTEN), crushed tomato (tomato, salt, acid (E330)),roasted red pepper, pasteurized liquid whole EGG and pasteurized liquid EGG YOLK, salt (refined salt, anti-caking agent (E535)), sugar.

**May contain traces of:**Milk, molluscs.

#### › SUBSTANCES OR PRODUCTS THAT CAUSE ALLERGIES OR INTOLERANCES

	Presence as ingredient	Presence as trace
<b>Cereals containing gluten</b>	X	-
(included their hybridised strains and products thereof)		
Wheat	X	-
Rye	-	-
Barley	X	-
Oats	-	-
Spelt	-	-
Kamut	-	-
<b>Crustaceans and products thereof</b>	-	-
<b>Eggs and products thereof</b>	X	-
<b>Fish and products thereof</b>	X	-
<b>Peanuts and products thereof</b>	-	-
<b>Soybeans and products thereof</b>	-	-
<b>Milk and products thereof</b> (including lactose)	-	X
<b>Nuts and products thereof</b>	-	-
Almonds	-	-
Hazelnuts	-	-
Walnuts	-	-

	Presence as ingredient	Presence as trace
Cashews	-	-
Brazil nuts	-	-
Pistachio nuts	-	-
Pecan nuts	-	-
Macadamia or Queensland nuts	-	-
Celery and products thereof	-	-
Mustard and products thereof	-	-
Sesame seeds and products thereof	-	-
Sulphur dioxide and sulphites at concentrations >10mg/kg or 10mg/litre in terms of the total SO <sub>2</sub>	-	-
Lupin and products thereof	-	-
Molluscs and products thereof	-	X

#### ► NUTRITION DECLARATION PER 100g

	Ready-to-eat product	Packaged product
<b>Energy</b>	1122 kJ	957 kJ
	268 kcal	229 kcal
<b>Fat</b>	13 g	12 g
of which:		
- saturates	1,8 g	1,8 g
- mono-unsaturates	-	-
- polyunsaturates	-	-
- trans	-	-
- Omega-3 Fatty Acids	-	-
<b>Carbohydrates</b>	30 g	22 g
of which:		
- sugars	2,7 g	2,0 g
<b>Fibre</b>	1,5 g	2,5 g
<b>Protein</b>	7,4 g	7,4 g
<b>Salt</b>	0,84 g	0,74 g
<b>Sodium</b>	336 mg	296 mg
<b>Cholesterol</b>	-	-

\*The reported nutritional values of the ready-to-eat product has been reported according to the preparation instructions suggested in the recommended preparation advice section.

#### ► WEIGHTS, MEASURES AND DEVIATIONS

Packaged product	Minimum	Average	Maximum
<b>Weight (g)</b>	1080	1100	1120
- Dough (g)		550	
- Filling (g)		550	
- Coating (g)		-	
- Topping (g)		-	
<b>Length / Diameter (mm)</b>	260	270	280
<b>Width (mm)</b>	-	-	-
<b>Height (mm)</b>	-	-	-

Approximate weight baked product - Pack weight -

\*The weight of the baked product may vary depending on the baking conditions of the finished product.

#### ► ORGANOLEPTIC CHARACTERISTICS OF READY-TO-EAT PRODUCT

**Colour:** Golden

**Smell:** Characteristic of baked dough filled with tuna and vegetables

**Flavour:** Characteristic of baked dough filled with tuna and vegetables

**Appearance:** Baked pie

\*The organoleptic characteristics of the product may vary depending on the storage, preparation and exhibition conditions of the finished product.

## ➤ MICROBIOLOGICAL SPECIFICATIONS ON PACKAGED PRODUCT

	n	c	m (ufc/g)	M
<b>Aerobic mesophilic bacteria</b>	1	-	10e5 ufc/g	-
<b>Anaerobic bacteria</b>	-	-	-	-
<b>Enterobacteriaceae</b>	-	-	-	-
<b>Total Coliform bacteria</b>	1	2	10e3 ufc/g	-
<b><i>Escherichia coli</i></b>	1	-	10 ufc/g	-
<b><i>Coagulase-positive staphylococci</i></b>	1	-	10 ufc/g	-
<b><i>Bacillus cereus</i> presuntive</b>	-	-	-	-
<b><i>Clostridium perfringens</i></b>	1	-	10e3 ufc/g	-
<b><i>Clostridium perfringens</i></b>	-	-	-	-
<b>Moulds</b>	-	-	-	-
<b>Yeasts</b>	-	-	-	-
<b><i>Salmonella spp</i></b>	1	-	*	-
<b><i>Listeria monocytogenes</i></b>	5	-	10e2 c/g	-

\*Not detected

n → number of units in the sample.

c → number of units in the sample, whose bacteria number could be between m and M. The sample will continue to be considered acceptable if the other units have a number of bacteria less than or equal to m.

m → threshold value of the number of bacteria. The result will be considered satisfactory if all the units that make up the sample have a number of bacteria equal to or less than m.

M → limit value of the number of bacteria. The result will be considered unsatisfactory if one or more units that make up the sample have a number of bacteria equal to or greater than M.

## PACKAGING AND PALLETIZING INFORMATION

### ➤ PACKAGINGS

	Carton	Label	Seal	Bag
Approximate weight (g)	263,00	-	2,00	13,00
Internal measures (mm)	276x174x276	-	-	-
External measures (mm)	281x179x284	-	0x75x0	700x0x600
Material	KM CD	-	PP	PEAD
Thickness (mm)	4,20	-	0,04	0,02
Colour (mm)	Brown	-	Transparent	Blue
Recyclable*	+	-	+	+

### ➤ OTHER PACKAGINGS

	816120	816179	-	-	-	-	-
Approximate weight (g)	6,00	18,00	-	-	-	-	-
Internal measures (mm)	0x0x0	281x281x16	-	-	-	-	-
External measures (mm)	135x280x0	295x295x16	-	-	-	-	-
Material	PAPEL	ALUMINIO	-	-	-	-	-
Thickness (mm)	0,07	0,08	-	-	-	-	-
Colour	White	Grey	-	-	-	-	-
Recyclable*	S	S	-	-	-	-	-

\*+=Yes / -=No



## > PALLETIZING

### Bag



#### Units

6

#### Net weight (kg)

6.6

#### Gross weight (kg)

7

### Pallet



#### Boxes/layer

17

#### Layers

6

#### Total boxes

102

#### Weight (kg)

739

#### Height (m)

1.85

#### Pallet type

Pallet Chep 80x120 Md

## PICTURE OF READY-TO-EAT PRODUCT



## CERTIFICATIONS AND CLAIMS OR STAMPS OF COMMUNICATION

### > CERTIFICATIONS:

### > CLAIMS OR STAMPS OF COMMUNICATION:

## APPLICABLE REGULATIONS

- Regulation (EC) 852/2004, and subsequent modifications, regarding the hygiene of food products.
- Regulation (EC) 2073/2005, and subsequent modifications, regarding specific microbiological criteria applicable to food products.
- Regulation (EC) 396/2005, and subsequent modifications, regarding the maximum limits of pesticide residues in food and feed of plant and animal origin.
- Regulation (EU) 915/2023, and subsequent modifications, by which the maximum content of contaminating specifications in food products is set.
- Regulation (EU) 1169/2011, subsequent modifications, on food information provided to the consumer.
- Regulation (EC) 1333/2008, and subsequent modifications, on food additives.
- GMO (Genetically Modified Organism) and Ionizing Radiations: The raw materials used in the production of this product have not been treated with ionizing radiation and do not contain or come from Genetically Modified Organisms (GMO) and therefore do not have special labeling. Applicable legislation:
  - Regulation (EC) 1829/2003, subsequent modifications, on genetically modified food and feed.
  - Regulation (EC) 1830/2003, subsequent modifications, regarding the traceability and labeling of genetically modified organisms.

