

TECHNICAL DATA SHEET

PRODUCT DATA

Reference: 67589

Commercial denomination: TUNA EMPANADA DA RIBEIRA

Legal denomination: Deep-frozen raw tuna pie

Box EAN code: 8424465675894

Pack EAN code:

Unit EAN code: 8424465943702

PRODUCT INFORMATION

› SHELF LIFE

Primary shelf life: 365 days

Secondary shelf life: 3 days at room temperature

**The shelf life of the product may vary depending on the storage, preparation and exposure conditions of the finished product.*

› STORAGE AND PREPARATION ADVICE

Storage: Keep at a temperature of -18,0 °C. Once thawed do not refreeze.

Preparation: Thaw at: -

Ferment: -

Bake at: 180 °C

35 - 40 minutes

Recommended preparation advice: Bake in the oven at 180°C for 35-40 minutes depending on the kind of oven. It is not necessary to defrost it before. It is not necessary to paint it with egg.

**The cooking and defrosting times are approximate depending on the conditions and temperature of the commercial premises.*

› LIST OF INGREDIENTS

Ingredients: Fried onion (onion, virgin olive oil, salt, thickeners (E415, E410)), TUNA in sunflower oil (20%) (TUNA (FISH), vegetable oil (sunflower), salt), conditioned WHEAT flour (WHEAT flour, flour treatment agent (E920)), water, vegetables preparation (tomato, aubergine, courgette, onion, pepper, sugar, modified starch, extra virgin olive oil, salt, firming agent (E509), acid (E330)), lard (lard, stabiliser (E471)), margarine (vegetable oils and fats (rape, palm, coconut in varying proportions), water, emulsifier (E471), acid (E330), preservative (E202), flavourings, colour (E160a)), crushed tomato (tomato, salt, aci d (E330)), pepper, olive oil, pasteurized liquid whole EGG and pasteurized liquid EGG yolk, salt (refined salt, anti-caking agent (E535)), sweet paprika.

May contain traces of: Milk, molluscs.

› SUBSTANCES OR PRODUCTS THAT CAUSE ALLERGIES OR INTOLERANCES

	Presence as ingredient	Presence as trace
Cereals containing gluten	X	-
(included their hybridised strains and products thereof)		
Wheat	X	-
Rye	-	-
Barley	-	-
Oats	-	-
Spelt	-	-
Kamut	-	-
Crustaceans and products thereof	-	-
Eggs and products thereof	X	-
Fish and products thereof	X	-
Peanuts and products thereof	-	-
Soybeans and products thereof	-	-
Milk and products thereof (including lactose)	-	X
Nuts and products thereof	-	-
Almonds	-	-
Hazelnuts	-	-
Walnuts	-	-

	Presence as ingredient	Presence as trace
Cashews	-	-
Brazil nuts	-	-
Pistachio nuts	-	-
Pecan nuts	-	-
Macadamia or Queensland nuts	-	-
Celery and products thereof	-	-
Mustard and products thereof	-	-
Sesame seeds and products thereof	-	-
Sulphur dioxide and sulphites at concentrations >10mg/kg or 10mg/litre in terms of the total SO ₂	-	-
Lupin and products thereof	-	-
Molluscs and products thereof	-	X

► NUTRITION DECLARATION PER 100g

	Ready-to-eat product	Packaged product
Energy	1070 kJ	905 kJ
	257 kcal	218 kcal
Fat	16 g	15 g
of which:		
- saturates	4,4 g	4,4 g
- mono-unsaturates	-	-
- polyunsaturates	-	-
- trans	-	-
- Omega-3 Fatty Acids	-	-
Carbohydrates	20 g	12 g
of which:		
- sugars	2,7 g	2,0 g
Fibre	1,1 g	2,1 g
Protein	7,6 g	7,6 g
Salt	0,84 g	0,74 g
Sodium	336 mg	296 mg
Cholesterol	-	-

*The reported nutritional values of the ready-to-eat product has been reported according to the preparation instructions suggested in the recommended preparation advice section.

► WEIGHTS, MEASURES AND DEVIATIONS

Packaged product	Minimum	Average	Maximum
Weight (g)	590	600	610
- Dough (g)		240	
- Filling (g)		360	
- Coating (g)		-	
- Topping (g)		-	
Length / Diameter (mm)	220	230	240
Width (mm)	-	-	-
Height (mm)	-	-	-

Approximate weight baked product - **Pack weight** -

*The weight of the baked product may vary depending on the baking conditions of the finished product.

► ORGANOLEPTIC CHARACTERISTICS OF READY-TO-EAT PRODUCT

Colour: Golden

Smell: Characteristic of baked dough filled with tuna and vegetable

Flavour: Characteristic of baked dough filled with tuna and vegetable

Appearance: Baked pie

*The organoleptic characteristics of the product may vary depending on the storage, preparation and exhibition conditions of the finished product.

➤ MICROBIOLOGICAL SPECIFICATIONS ON PACKAGED PRODUCT

	n	c	m (ufc/g)	M
Aerobic mesophilic bacteria	-	-	-	-
Anaerobic bacteria	-	-	-	-
Enterobacteriaceae	-	-	-	-
Total Coliform bacteria	-	-	-	-
<i>Escherichia coli</i>	-	-	-	-
<i>Coagulase-positive staphylococci</i>	-	-	-	-
<i>Bacillus cereus</i> presuntive	-	-	-	-
<i>Clostridium perfringens</i>	-	-	-	-
<i>Clostridium perfringens</i>	-	-	-	-
Moulds	-	-	-	-
Yeasts	-	-	-	-
<i>Salmonella spp</i>	1	-	-	*
<i>Listeria monocytogenes</i>	1	-	-	<10e2 ufc/g

*Not detected

n → number of units in the sample.

c → number of units in the sample, whose bacteria number could be between m and M. The sample will continue to be considered acceptable if the other units have a number of bacteria less than or equal to m.

m → threshold value of the number of bacteria. The result will be considered satisfactory if all the units that make up the sample have a number of bacteria equal to or less than m.

M → limit value of the number of bacteria. The result will be considered unsatisfactory if one or more units that make up the sample have a number of bacteria equal to or greater than M.

PACKAGING AND PALLETIZING INFORMATION

➤ PACKAGINGS

	Carton	Label	Seal	Bag
Approximate weight (g)	222,00	-	2,00	13,00
Internal measures (mm)	240x240x172	-	-	-
External measures (mm)	246x246x184	-	0x75x0	700x0x600
Material	KM CD	-	PP	PEAD
Thickness (mm)	4,20	-	0,04	0,02
Colour (mm)	Brown	-	Transparent	Blue
Recyclable*	+	-	+	+

➤ OTHER PACKAGINGS

	816120	816183	-	-	-	-	-
Approximate weight (g)	6,00	9,00	-	-	-	-	-
Internal measures (mm)	0x0x0	227x227x15	-	-	-	-	-
External measures (mm)	135x280x0	243x243x17	-	-	-	-	-
Material	PAPEL	PAPEL	-	-	-	-	-
Thickness (mm)	0,07	-	-	-	-	-	-
Colour	White	Brown	-	-	-	-	-
Recyclable*	S	S	-	-	-	-	-

*+=Yes / -=No

> PALLETIZING

Bag



Units

6

Net weight (kg)

3.6

Gross weight (kg)

3.89

Pallet



Boxes/layer

12

Layers

10

Total boxes

120

Weight (kg)

492

Height (m)

1.99

Pallet type

Pallet Chep 80x120 Md

PICTURE OF READY-TO-EAT PRODUCT



CERTIFICATIONS AND CLAIMS OR STAMPS OF COMMUNICATION

> CERTIFICATIONS:

> CLAIMS OR STAMPS OF COMMUNICATION:

APPLICABLE REGULATIONS

- Regulation (EC) 852/2004, and subsequent modifications, regarding the hygiene of food products.
- Regulation (EC) 2073/2005, and subsequent modifications, regarding specific microbiological criteria applicable to food products.
- Regulation (EC) 396/2005, and subsequent modifications, regarding the maximum limits of pesticide residues in food and feed of plant and animal origin.
- Regulation (EU) 915/2023, and subsequent modifications, by which the maximum content of contaminating specifications in food products is set.
- Regulation (EU) 1169/2011, subsequent modifications, on food information provided to the consumer.
- Regulation (EC) 1333/2008, and subsequent modifications, on food additives.
- GMO (Genetically Modified Organism) and Ionizing Radiations: The raw materials used in the production of this product have not been treated with ionizing radiation and do not contain or come from Genetically Modified Organisms (GMO) and therefore do not have special labeling. Applicable legislation:
 - Regulation (EC) 1829/2003, subsequent modifications, on genetically modified food and feed.
 - Regulation (EC) 1830/2003, subsequent modifications, regarding the traceability and labeling of genetically modified organisms.