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# TECHNICAL DATA SHEET

# PRODUCT DATA

Reference: 67869 Commercial denomination: SPICY BEEF ARGENTINEAN EMPANADA (23u) Legal denomination: Deep-frozen baked spicy veal small pie Box EAN code: 8424465678697 Pack EAN code: Unit EAN code: 8424465943788

# **PRODUCT INFORMATION**

# > SHELF LIFE

## Primary shelf life: 365 days

## Secondary shelf life: 4 days at room temperature

\*The shelf life of the product may vary depending on the storage, preparation and exposure conditions of the finished product.

# > STORAGE AND PREPARATION ADVICE

Storage: Keep at a temperature of -18,0 °C. Once thawed do not refreeze.

Preparation: Thaw at: 2 - 3 hours at room temperature

Ferment: -Bake at: -

**Recommended preparation advice:** 1. Option: Let defrost for 2-3 hours at room temperature. 2. Option: Let defrost for 1 hour at room temperature. Pre-heat the oven at 240°C and heat the product for 7 minutes. The cooking and defrosting times are indicative to the conditions and the temperature of the room.

\*The cooking and defrosting times are approximate depending on the conditions and temperature of the commercial premises.

#### > LIST OF INGREDIENTS

**Ingredients:** Fried onion (onion, virgin olive oil, salt, thickeners (E415, E410)), conditioned WHEAT flour (WHEAT flour, flour treatment agent (E920)), veal meat(17%), water, lard (lard, stabiliser (E471)), green olives (green olives, water, salt, acid (E270)), margarine (vegetable oils and fats (rape, palm, coconut in varying proportions), water, emulsifier (E471), acid (E330), preservative (E202), flavourings, colour (E160a)), boiled EGG (EGG, water, salt, acidity regulators (E330, E260)), red pepper, corn starch, olive oil, salt (refined salt, anti-caking agent (E535)), spices. DECORATION: food ink (colour E155).

#### May contain traces of: Fish, milk, soy, nuts (walnuts), celery, mustard, molluscs.

## > SUBSTANCES OR PRODUCTS THAT CAUSE ALLERGIES OR INTOLERANCES

	Presence as ingredient	Presence as trace
Cereals containing gluten	Х	
(included their hybridised strains and products thereof)	X	-
Wheat	Х	-
Rye	-	-
Barley	-	-
Oats	-	-
Spelt	-	-
Kamut	-	-
Crustaceans and products thereof	-	-
Eggs and products thereof	Х	-
Fish and products thereof	-	Х
Peanuts and products thereof	-	-
Soybeans and products thereof	-	х
Milk and products thereof (including lactose)	-	Х
Nuts and products thereof	-	х
Almonds	-	-
Hazelnuts	-	-
Walnuts	-	Х
A		

67869 - SPICY BEEF ARGENTINEAN EMPANADA (23u) (Version 006 - 23/03/23)

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	Presence as ingredient	Presence as trace
Cashews	-	-
Brazil nuts	-	-
Pistachio nuts	-	-
Pecan nuts	-	-
Macadamia or Queensland nuts	-	-
Celery and products thereof	-	Х
Mustard and products thereof	-	Х
Sesame seeds and products thereof	-	-
Sulphur dioxide and sulphites at concentrations >10mg/kg or 10mg/litre in terms of the total $SO_2$	-	-
Lupin and products thereof	-	-
Molluscs and products thereof	-	Х

#### > NUTRITION DECLARATION PER 100g

	Ready-to-eat product	Packaged product
Energy	1185 kJ	1185 kJ
	284 kcal	284 kcal
Fat	19 g	19 g
of which:		
- saturates	6,1 g	6,1 g
- mono-unsaturates	-	-
- polyunsaturates	-	-
- trans	-	-
- Omega-3 Fatty Acids	-	-
Carbohydrates	21 g	21 g
of which:		5
- sugars	2,0 g	2,0 g
Fibre	2,3 g	2,3 g
Protein	6,0 g	6,0 g
Salt	1,6 g	1,6 g
Sodium	640 mg	640 mg
Cholesterol	-	-

\*The reported nutritional values of the ready-to-eat product has been reported according to the preparation instructions suggested in the recommended preparation advice section.

#### > WEIGHTS, MEASURES AND DEVIATIONS

Packaged product	Minimum	Average	Maximum
Weight (g)	80	85	90
- Dough (g)		85	
- Filling (g)		-	
- Coating (g)		-	
- Topping (g)		-	
Lenght / Diameter (mm)	100	110	120
Width (mm)	60	70	80
Height (mm)	-	-	-

#### Approximate weight baked product

\*The weight of the baked product may vary depending on the baking conditions of the finished product.

#### > ORGANOLEPTIC CHARACTERISTICS OF READY-TO-EAT PRODUCT

#### Colour: Golden

**Smell:** Characteristic of baked dough stuffed with bovine meat **Flavour:** Characteristic of baked dough stuffed with bovine meat **Appearance:** Baked pie

\*The organoleptic characteristics of the product may vary depending on the storage, preparation and exhibition conditions of the finished product.

Pack weight -

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## > MICROBIOLOGICAL SPECIFICATIONS ON PACKAGED PRODUCT

	-	•	m(ufo/a)	м
	n	C	m (ufc/g)	IVI
Aerobic mesophilic bacteria	-	-	-	-
Anaerobic bacteria	-	-	-	-
Enterobacteriaceae	-	-	-	-
Total Coliform bacteria	-	-	-	-
Escherichia coli	-	-	-	-
Coagulase-positive staphylococci	-	-	-	-
Bacillus cereus presuntive	-	-	-	-
Clostridium perfringens	-	-	-	-
Clostridium perfringens	-	-	-	-
Moulds	-	-	-	-
Yeasts	-	-	-	-
Salmonella spp	1	-	-	*
Listeria monocytogenes	1	-	-	<10e2 ufc/g

\*Not detected

 $^{n}$   $\rightarrow$  number of units in the sample.

c  $\rightarrow$  number of units in the sample, whose bacteria number could be between m and M. The sample will continue to be considered acceptable if the other units have a number of bacteria less than or equal to m.

m ightarrow threshold value of the number of bacteria. The result will be considered satisfactory if all the units that make up the sample have a number of bacteria equal to or less than m.

M  $\rightarrow$  limit value of the number of bacteria. The result will be considered unsatisfactory if one or more units that make up the sample have a number of bacteria equal to or greater than M.

# PACKAGING AND PALLETIZING INFORMATION

### > PACKAGINGS

	Octor	Lahal	0 a al	Dee
	Carton	Label	Seal	Bag
Approximate weight (g)	295,00	-	2,00	13,00
Internal measures (mm)	388x284x91	-	-	-
External measures (mm)	392x288x99	-	0x75x0	700x0x600
Material	KM CD	-	PP	PEAD
Thickness (mm)	4,20	-	0,04	0,02
Colour (mm)	Brown	-	Transparent	Blue
Recyclable*	+	-	+	+

#### > OTHER PACKAGINGS

	816120	815048	-	-	-	-	-
Approximate weight (g)	6,00	3,29	-	-	-	-	-
Internal measures (mm)	0x0x0	0x0x0	-	-	-	-	-
External measures (mm)	135x280x0	385x285x0	-	-	-	-	-
Material	PAPEL	PEBD	-	-	-	-	-
Thickness (mm)	0,07	-	-	-	-	-	-
Colour	White	Transparent	-	-	-	-	-
Recyclable*	S	S	-	-	-	-	-

\*+=Yes / -=No

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## > PALLETIZING

Bag						
A	Units		Net weight (kg)		Gross weight (kg	)
	23		1.96		2.29	
Pallet						
	Boxes/layer	Layers	Total boxes	Weight (kg)	Height (m)	Pallet type
	8	17	136	336	1.83	Pallet Chep 80x120 Md

# PICTURE OF READY-TO-EAT PRODUCT



# CERTIFICATIONS AND CLAIMS OR STAMPS OF COMMUNICATION

> CERTIFICATIONS:

> CLAIMS OR STAMPS OF COMMUNICATION:

# **APPLICABLE REGULATIONS**

- Regulation (EC) 852/2004, and subsequent modifications, regarding the hygiene of food products.
- Regulation (EC) 2073/2005, and subsequent modifications, regarding specific microbiological criteria applicable to food products.
- Regulation (EC) 396/2005, and subsequent modifications, regarding the maximum limits of pesticide residues in food and feed of plant and animal origin.
- Regulation (EU) 915/2023, and subsequent modifications, by which the maximum content of contaminating specifications in food products is set.
- Regulation (EU) 1169/2011, subsequent modifications, on food information provided to the consumer.
- Regulation (EC) 1333/2008, and subsequent modifications, on food additives.
- GMO (Genetically Modified Organism) and Ionizing Radiations: The raw materials used in the production of this product have not been treated with ionizing radiation and do not contain or come from Genetically Modified Organisms (GMO) and therefore do not have special labeling. Applicable legislation:
  - Regulation (EC) 1829/2003, subsequent modifications, on genetically modified food and feed.
  - Regulation (EC) 1830/2003, subsequent modifications, regarding the traceability and labeling of genetically modified organisms.